4 Mechanistic Design

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4.1 Introduction

This chapter provides a complete discussion of the mechanistic design method. The AKFPD mechanistic method is approved for designing all types of asphalt concrete pavement structures. Chapter 2 provides detailed information concerning appropriate applications and policies for this design method.

There are many systems for mechanistically designing a flexible pavement structure. Although some Alaskan designers may have at least passing familiarity with a wide range of mechanistic design technologies, most of these methods have never been used for designing pavements in Alaska. The following presentation covers only the mechanistic methods the DOT&PF has adopted for use and associated underlying principles.

4.2 Summary of Mechanistic Design

DOT&PF adopted AKFPD which incorporated mechanistic design in 2004. The heart of the mechanistic design method is the difficult calculation of stresses and strains, i.e., structural response, at selected locations within the pavement structural layers. The computational engine, ELSYM5, had been used by DOT&PF since the 1980's. Unfortunately, the adoption of Windows 7 and above did not allow the continued use of ELSYM5.

The new software, AKFPD v 2.0, replaced ELSYM5 with WESLEA as the computational engine. The two engines yield the same results so the designer should see no differences in the computed stresses and strains nor a difference in predicted pavement life. However, the software has been rewritten to improve workflow and add life cycle costing. The principles employed have not changed.

If the designer requires a more in depth understanding of mechanistic design, textbooks by Yoder and Witczak,⁽¹⁵⁾ Ullidtz,^(16,17) and Huang⁽¹⁸⁾ provide an excellent broad base of information.

4.3 Design Principles

Alaska's mechanistic design method relies on the following three principles:

- 1. The pavement structure is amenable to structural analysis as a basic mechanical system of elastic layers, i.e., the structural response of the system can be calculated if the loads and the physical properties of the system's layers are known. In the Alaska mechanistic method, structural response is calculated in terms of stresses and strains at specific critical locations within the layered pavement structure (the computer program module WESLEA is used for this purpose).
- 2. Structural response at critical locations in the pavement structure is functionally related to pavement performance. Using this principle, it is possible to plug stress and strain values (calculated by WESLEA) into simple, empirical equations and thereby estimate the number of design load repetitions (N_f) that will cause the structure to fail (requires application of empirically derived transfer functions).

$N_f = f(\sigma, \varepsilon, \text{ loads})$

3. Pavement failure is the result of a linear, incremental mechanical process. Pavement structural failure can therefore be modeled using Miner's law—a method of predicting failure by summing up fractional increments of damage.

$$\sum_{i=1}^{i=total} {\binom{N_a}{N_f}} \ge 1 \ (a \ definition \ of \ failure)$$

4.3.1 Calculating Stresses and Strains

The first computational step in Alaska's mechanistic design process is estimating stresses and strains, i.e., structural response, at selected locations within the pavement structural layers using layered system analysis.

In his 1983 publication,⁽¹⁹⁾ Hicks discussed several programs useful for analyzing elastic layered systems, and he selected one of these, ELSYM5, as the stress/strain computational subroutine for use in Alaska's mechanistic design procedures. After 37 years, WESLEA replaces ELSYM5 as the computational routine used in AKFPD v 2.0 to perform this same important computational function. Since both use the same underlying principles, they yield the same results.

In simplest terms, the designer supplies WESLEA with input values of thickness and stiffness (modulus and Poisson's ratio) for each layer. Input also includes vehicle load configuration and magnitude. WESLEA calculates stresses and strains at any location within the pavement structure selected by the designer. Figure 4-1 shows a pavement structure defined in terms of individual elastic layers.



Figure 4-1 Typical Pavement Structure Showing Elastic Layers

The mathematical and programming details of how WESLEA performs these calculations are far beyond the scope of this manual. However, it is important to understand the general nature of the function performed by WESLEA as well as the principles and assumptions underlying WESLEA's stress and strain calculations.

Hicks covered this subject quite well in Chapter 2 of his 1983 publication.⁽¹⁹⁾ For analyzing layered pavement systems, he wrote: "Procedures for prediction of traffic induced deflections, stresses and strains in pavement systems are based on the principle of continuum mechanics. The essential factors that must be considered in predicting the response of layered pavement systems are: (1) the stress-strain behavior of the materials; (2) the initial and boundary conditions of the problem; and (3) the partial differential equations which govern the problem. The highway engineer, however, need only understand the stress-strain behavior of the material, the physical configuration of the problem, and the general assumptions that have been made or implied in developing

solutions to the layered system problem." In the Alaska mechanistic method, the "solution to the layered system problem" is WESLEA.

WESLEA was selected for use in the AKFPD program because its theoretical basis and operational characteristics (within the personal computer environment) are suited to handling Alaska pavement designs. With WESLEA, or any other layered system solution, you must use realistic input values and must understand the assumptions and limitations used in developing the solution.

Hicks identified assumptions used in developing elastic layered system solutions such as ELSYM5 and WESLEA. Assumptions applicable to all elastic layer solutions:

- Each layer is infinite in horizontal extent and is composed of isotropic, homogeneous, linearly elastic material.
- Surface loadings can be represented as circular areas of uniform stress.
- Interface conditions between layers can be designated as either perfectly rough (called the "full friction" condition) or perfectly smooth (called the "no friction" or "slippery" condition).
- The underlying layer continuously supports the layer above.
- Inertial forces and vibrations are considered small in the elastic system and can be disregarded. Vibrations can damage the pavement by densifying granular materials and causing rutting, but this effect is not accounted for in mechanistic design.
- Deformations in the elastic system are small and can be disregarded.
- All loads are identical, uniform, and circular.
- All loads are placed at the surface of the elastic system and oriented normal to that surface.
- The surface of the top layer is free of shear stresses.
- Interfaces between layers are continuous, i.e., full friction.
- Nonlinear elastic behavior of materials—stress sensitivity—cannot be accommodated in WESLEA (see discussion below).
- The pavement structure modeled by WESLEA is an axisymmetric solid, which means that both load and pavement geometrics are symmetrical about a common centerline. Because of this axisymmetry, WESLEA cannot be used to analyze the effects of loads applied near the pavement edge, near cracks, or other edge-type boundaries.

WESLEA input requirements:

• One or more wheel loads must be specified at designer-selected locations at the surface of the pavement structure. The solution uses the principles of superposition to solve for stresses and strains due to application of multiple wheel loads. This means that WESLEA first calculates the stresses and strains caused by each load independently. Then, by applying the principles of superposition, total stresses, and strains at any point in the elastic layer system are determined as the sum of stress and strain contributions from each load for that point.

Chapter 6 contains information about vehicle loadings that the engineer can use for designing pavements.

• The thickness must be defined for each layer of the pavement structure. Each layer except the bottom one is assigned a finite thickness. The bottom elastic layer is defined as having semi-infinite thickness (a "bottomless" layer). As a result, the thickness must be left blank or a value of "0" entered.

• Each layer of the pavement must be assigned two elastic properties:

Resilient modulus M_R (sometimes called the repeated-load or elastic modulus).

$$M_{R} = \sigma_{d} / \varepsilon_{r}$$

Where:

 σ_d = repeated axial stress (psi)

 ε_r = recoverable elastic (resilient) strain

The repeated axial stress (σ_d), or deviatoric stress, is defined as a repeated series of pulse loadings, where each load pulse is followed by a short rest period. One cycle of the pulsed load/rest series usually consists of a load pulse lasting 0.1 second followed by a rest period of 0.9 second. This approximates traffic wheel loadings.

The recoverable elastic strain (ε_r) is defined as that portion of strain, due to σ_d , that is completely recovered when the load is released. For all materials that are not perfectly elastic, a portion of the load-induced strain will not be recovered. This nonrecoverable phenomenon is due to plastic deformation or some other form of permanent displacement.

Poisson's ratio (μ)

$$\mu = \varepsilon_{lateral/\varepsilon_{load}axis}$$

Where:

 $\varepsilon_{lateral}$ = lateral strain (normal to the axial load direction) caused by application of the axial/vertical load

 ε_{axial} = axial strain (parallel to the axial load direction) caused by application of the axial/vertical load

Chapter 5 provides specific information about appropriate modulus (M_R) and Poisson's ratio values that the engineer can use for designing pavements. It is important that the M_R value used as design input truly represents the modulus of the material after it has been placed and compacted.

You must define the locations where WESLEA will calculate stresses and strains within the layered elastic system.

WESLEA will determine the stress/strain response at any location within a specified elastic layered system due to a specified load. In fact, WESLEA produces more output values than are used in Alaska's mechanistic design method. You must know which WESLEA output values to use and where (within the layered structure) WESLEA must calculate these values. Only two of values produced by WESLEA are used in Alaska's method, and the locations that must be selected for analysis are specific.

The two output values of interest are:

- 1. Maximum horizontal tensile strain, ε_{t} , at the bottom of bound layers
- 2. Maximum vertical compressive stress, σ_v , at the top of each unbound layer

The following section describes, in detail, which layers are specified for evaluation according to strain and which are evaluated according to stress, and why.

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A few more words are necessary about selecting WESLEA analysis locations. As has been stated above, specify calculation of stresses and strains either at the top or the bottom of specified layers. But where (in a horizontal sense) along the top or the bottom of a layer will the **maximum** stress or strain value be found? The tire configuration of the design load (wheel locations) determines where maximum stresses or strains will be found. In



Figure 4-2 Analysis Data and Critical Load Analysis Points Used by WESLEA

the simplest case of a single tire design load, the maximum value will be found directly under the center of the load. For design load configurations having two or more tires, various locations along the bottom of the layer must be searched to find the maximum value. It is important to realize that, because of superposition effects, the horizontal location where the maximum value will be found will change as the depth of the analysis increases. Comparison of Figure 4-2 and 4-3 provides a visual, conceptual example of how superposition applies to a layered pavement structure. Figure 4-2 shows how the load of single tire is distributed with depth. For example, the load-induced vertical compression stress "felt" by the soil at 36 inches depth would be much less than the stress at the pavement surface directly beneath the tire. Figure 4-3 shows how the load distributions of the two tires superimpose (and add together) at some depth. In Figure 4-3, see how the load distributions of the two tires overlap between the tires. When multi-wheel design loads are involved, it is often possible to simplify the search for the maximum horizontal strain value at the bottom of heavily bound layers. Figure 4-4 indicates how analysis locations are selected, and how taking advantage of the symmetry of multi-wheel configurations can minimize the number of search locations.



Figure 4-3 Elastic Pavement Layers Illustrating Superposition





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4.3.2 Relating Structural Response to Performance (Estimating the Number of Load Repetitions to Failure)

Empirical equations have been developed that relate stresses and strains at specific locations within the pavement structure to the number of load repetitions that will cause the structure to fail. These equations are variously known as "damage equations" or "transfer functions." DOT&PF has selected two equations for application in the mechanistic design method. These equations have been incorporated into the AKFPD program and are discussed below.

Why two damage equations used instead of just one? The answer is that the mechanistic design method defines two distinctly different modes of pavement structural failure. Each mode of failure is controlled by a different structural response parameter.

Fatigue Failure: This type of failure exhibits itself as fatigue cracks (alligator cracks) that are seen at the pavement surface. Only heavily bound layers such as the asphalt concrete surfacing and heavily bound bases are susceptible to this failure mode. Fatigue cracking originates at the bottom of the bound layer and propagates upward to the surface. All heavily bound layers will become fatigue cracked after they are subjected to enough load repetitions. Fatigue failure of heavily bound layers is analogous to a paper clip failing after it is bent many times. Figure 4-5 is a photograph showing advanced alligator cracking.



Figure 4-5. Advanced Fatigue Cracking of Highway Pavement

The Asphalt Institute (TAI) developed an equation that predicts, for each heavily asphalt-bound layer, the number of load repetitions until fatigue failure (bottom-up cracking failure) occurs. The TAI equation applies only to heavily bound layers where asphalt cement has been used as the binder. The response parameter used in the TAI equation for each layer is the maximum horizontal tensile strain (ε_h) at the bottom of that layer.

The TAI equation—for fatigue failure (applicable to asphalt concrete and other heavily bound layers) is:

$$N_f = C \times 0.07958 \times \varepsilon_h^{-3.291} \times |E^*|^{-0.854}$$

(for fatigue cracking over 45% of the wheel path area, equivalent to about 20% of the total area)

 $C = 10^{M}$

$$M = 4.84 \times \left(\frac{V_b}{V_v + V_b} - 0.69\right)$$

where:

 N_f = fatigue life (number of load repetitions to fatigue failure)

 $\varepsilon_h = \text{maximum horizontal tensile strain at the bottom of the bound layer, in /in$

|*E**| = modulus of the asphalt concrete material, psi

 V_v = percent air voids volume in total mix

 V_b = percent binder volume in total mix

$$V_b = \frac{(\gamma_{mix}) \times (\ \% AC)}{G_b \times \gamma_w}$$

where:

 $\gamma_{mix} = mix$ density, pcf % AC = binder content, weight % $G_b =$ binder specific gravity

 γ_W = water density, pcf (62.4 pcf)

Functional Failure: This mode of failure appears as a combination of roughness and rutting (sometimes called functional distress). Failure occurs after the pavement structure is subjected to enough load repetitions to cause permanent deformations of unbound or lightly bound lower layers. All layers that are not heavily bound and susceptible to fatigue failure are susceptible to functional failure.

The Per Ullidtz equation predicts, for each unbound or lightly bound layer, the number of load repetitions until functional failure of that layer occurs. The response parameter used in the Per Ullidtz equation is the vertical compressive stress (σ_v) at the top of unbound or very lightly bound layers.

The Per Ullidtz equation—for functional failure⁽¹⁷⁾ (applicable to unbound or lightly bound layers) is:

$$N_f = \frac{1}{R} \times 3.069 \times 10^{10} \times \left(\frac{E}{E_0}\right)^{3.26b} \times \sigma_v^{-3.26} \text{ (for about 1-inch rut depth)}$$

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where:

 N_f = number of load repetitions to functional failure R = regional factor = 2.75 for Alaska conditions E = modulus of the unbound or lightly bound material, psi E_0 = 23, 000 psi b = 1.16 if E < E_0 ; otherwise b = 1 σ_V = maximum vertical compressive stress at the top of the layer, psi

Keep in mind where the horizontal tensile strain ε_h and vertical compressive stress σ_v values used in the above equations come from; they are calculated by the WESLEA subroutine of the AKFPD program.

 N_{f} values calculated using the above equations define the maximum number of load repetitions (the allowable repetitions) that can be applied to the pavement structure before it fails. In other words, these equations define the potential "life" of the pavement structure in terms of load repetitions to failure (N_{f}) . It should be obvious that any number of actual load repetitions (N_{a}) less than N_{f} ($N_{a} < N_{f}$) will consume a fraction of that life. Similarly, load repetitions $\geq N_{f}$ will fail the pavement structure. Conceptually, the fractional portion of the pavement structure's life consumed by a total number of applied loads (N_{a}) can be calculated simply by dividing the number of applied loads by the allowable repetitions to failure (N_{a}/N_{f}). Failure is said to occur when $N_{a}/N_{f} \geq 1$. This line of reasoning leads to discussion of the next principle.

4.3.3 Predicting Structural Failure by Summing up Damage Increments

Mechanistic design applies the incremental damage concept using Miner's law.

The $N_a/N_f \ge 1$ equation introduced above is conceptual. The equation is used in a modified form in the actual pavement design process. The modified equation (known as Miner's law) expresses failure as an incremental process that is calculated using simple summation. In Miner's law, a failed condition is approached as fractional increments of damage are added together. Each increment can be thought of as a fraction of total failure caused by design load repetitions applied when a specific combination load and/or materials conditions exist (such as during different seasons of the year).

The Miner's law expression presented below shows that a condition of failure exists when the sum of damage increments exceeds 1.

$$\sum_{i=1}^{i=total} \binom{N_a}{N_f}_i \geq 1$$

where:

 N_a is the actual number of design vehicle loads applied during the ith set of conditions

 N_{f} is the number of design loads that would cause failure during the ith set of conditions

The $\binom{N_a}{N_f}$ term represents the fractional increment of damage occurring during the ith set of loads and

materials conditions. The Miner's law concept can be explained easily by an example. The following example examines an asphalt concrete pavement layer and the fractional portions of fatigue life consumed during various seasons of the year.

4.3.4 A Simple Application of Miner's Law

In this example, first analyze the asphalt concrete pavement layer of a pavement structure using WESLEA and the TAI damage equation previously discussed (TAI applies to heavily bound layers). The pavement is analyzed for three sets of conditions (i = 1 through 3). The three sets of conditions are: spring, summer, and fall. WESLEA will be used to calculate the maximum tensile strain at the bottom of the asphalt concrete layer for each season, based on the properties of the materials (materials properties will be different for each season) and the design load. Using the maximum tensile strain calculated by WESLEA for each season, the TAI equation will be used to calculate the number of loads to fatigue failure (Nf) for each season. The actual number of load repetitions expected during each season (N_a) is known based on traffic forecasting, e.g., ESALs. The application of Miner's law is laid out in tabular form below.

Table 4-1 Miner's Law Example

Season	Na	Nf	Na/N _f
Spring	300,000	600,000	0.50
Summer	1,000,000	5,000,000	0.20
Fall	900,000	7,000,000	0.13
	Miner's	Law ∑Na/N _f :	0.83

Miner's law states that the failure will not occur unless:

$$\sum_{i=1}^{l=total} {\binom{N_a}{N_f}}_i \ge 1$$

Therefore, the asphalt concrete pavement should not fail in fatigue with the expected number of load repetitions. Furthermore, the results indicate that no more than about 83% of the fatigue life of the asphalt concrete pavement will be consumed by the expected load repetitions.

4.4 Stepping Through the Design Process—An Example

- 1. The designer assembles design input data.
 - a. Wheel configuration, tire pressure, and intensity of design load Dual tire load of 4,500 lbs./tire, with 110 psi tire pressure

Tires separated 13.5 inches center-to-center

b. Number of applied design load cycles expected during the pavement's design life (this total number is subdivided according to the percentages of load applications during spring, summer, fall, and winter)

1,000,000 load repetitions total, subdivided as:

30% in spring = 300,000 load repetitions = $N_{a, Spring}$

50% in summer = 500,000 load repetitions = $N_{a, Summer}$

20% in fall = 200,000 load repetitions = $N_{a, Fall}$

c. M_R and μ of each layer in the proposed pavement structure (one set of these materials properties must be defined for each season of the year, i.e., spring, summer, fall, and winter)

Material	Thickness	Sp	ring	9	Summer	Fa	all
Туре	(inches)	M _R (ksi)	μ	M _R (ksi)	μ	M _R (ksi)	μ
Asphalt Concrete	3.5	754	0.30	508	0.30	508	0.30
Base Course	6	44	0.35	51	0.35	51	0.35
Subbase	36	26	0.40	36	0.40	36	0.40
Subgrade	Semi-I*	44	0.35	10	0.45	10	0.45

Table 4-2 Example Materials Properties

(* semi-infinite thickness)

- d. Proposed thickness of each layer in the proposed pavement structure. Layer thicknesses are included in the Table 4-2.
- e. Asphalt concrete mix properties:
 - i. density of asphalt concrete = 150 pcf;
 - ii. % asphalt cement by total weight of mix = 5.5
 - iii. % air voids = 4



Figure 4-6 Pavement Structure Example Problem

- 2. The designer loads data to AKFPD input screen and runs program.
- 3. AKFPD calculates response stresses and strains at critical locations within the pavement structure due to application of the design load. A separate set of response stresses and strains is calculated for each critical location and for each season, based on materials properties for that season.

	Tensile Strain (micro-strain) at Critical Location	Co	ompressive Stress (psi) a Locations	at Critical
Season	Bottom of Asphalt Concrete (depth = 3.5")	Top of Base (depth = 3.5")	Top of Subbase (depth = 9.5")	Top of Subgrade (depth = 45.5″)
Spring	192	26.4	11.6	1.9
Summer	202	33.5	13.6	1.0
Fall	202	33.5	13.6	1.0

Table 4-3 Calculated Stresses and Strains

4. AKFPD then calculates the number of times the design load can be applied before all the pavement's life is expended and pavement failure occurs. The number of allowable loads is separately calculated for each critical location and for each season, using the previously calculated stresses and strains as input values to empirical damage equations (transfer functions).

Table 4-4 Calculated Loads to Failure

	Loads to Failure, N _f , Based on Analyses at Critical Locations			
Season	For Asphalt Concrete	For Base Course	For Subbase	For Subgrade
Spring	3,030,000	2,090,000	5,480,000	11,094,000,000
Summer	3,590,000	1,550,000	9,430,000	467,510,000
Fall	3,590,000	1,550,000	9,430,000	467,510,000

5. AKFPD then calculates seasonal **fractional amounts** of pavement life expended (seasonal damage fractions) by dividing the number of design loads for each season by the number of allowable loads for that season.

	N _a /N _r Based on Analyses at Critical Locations			
Season	For Asphalt Concrete	For Base Course	For Subbase	For Subgrade
Spring	3.00e5 / 3.03e6	3.00e5 / 2.09e6	3.00e5 / 5.48e6	3.00e5 /
	= 0.099	= 0.144	= 0.055	1.11e10
Summer	5.00e5 / 3.59e6	5.00e5 / 1.55e6 =	5.00e5 / 9.43e6	5.00e5 / 4.68e8
	= 0.139	0.323	= 0.053	= 0.00107
Fall	2.00e5 / 3.59e6	2.00e5 / 1.55e6	2.00e5 / 9.43e6	2.00e5 / 4.68e8
	= 0.056	= 0.129	= 0.021	= 0.00043

Table 4-5 Calculate Fractions of Pavement Life Expended During Each Season

6. AKFPD next applies Miner's law to determine **total amount** of pavement life expended by adding together the seasonal fractions. According to Miner's law, the pavement has failed if this total damage summation for any layer of material is ≥ 1 .

Table 4-6 Using Miner's Law to Sum Damage

	Sum Damage: $(N_a/N_f)_{spring} + (N_a/N_f)_{summer} + (N_a/N_f)_{fall}$ Based on Analyses at Critical Locations					
Season	Asphalt Concrete	Base Course	Subbase	Subgrade		
Spring	0.099	0.144	0.055	0.00003		
Summer	0.139	0.323	0.053	0.00107		
Fall	0.056	0.129	0.021	0.00043		
Miner's Law Damage	0.294	0.596	0.129	0.00153		

Interpreting Miner's law for this example: Miner's law states that the pavement structure will fail if the damage summation for any critical location exceeds 1, i.e. $\sum_{i=1}^{i=total} {\binom{N_a}{N_f}}_i \ge 1$.

In this example, damage sums do not exceed 1 for any critical location. The proposed design is therefore structurally acceptable. Select the most economical design (using life-cycle cost analysis) from several different

designs that are found to be structurally acceptable (using mechanistic design).

In addition to determining acceptability or unacceptability of the proposed pavement structure, Miner's law provides some useful insight into the structure's behavior. Referring to the previous table, one can determine which critical locations (and therefore which materials) are controlling acceptability of the proposed design. In this case, the damage summation assessed at the top of the subgrade is near zero at less than 0.2% (table sum = 0.00153), showing that the subgrade is essentially completely protected from load effects by overlying structural layers. We can see that the asphalt concrete pavement has received enough load repetitions to use up about 30% (table sum = 0.294) of its available life, and that 60% (table sum = 0.596) of the base course's life has been exhausted. Such information can help you predict which failure modes are most probable in the future.

If the total damage summation had been ≥ 1 for any layer of material, the pavement structure (as a whole) cannot withstand the required number of cycles of the design load. In that case the designer would rerun the program using different sets of input variables, such as different aggregate layer thicknesses, higher quality aggregate materials, thicker asphalt concrete pavement, etc., until the total damage summation for each layer of material is less than 1.

4.4.1 Overlaying an Existing Asphalt Concrete Layer

Pavement overlay involves placing an additional (new) asphalt concrete layer on top of an existing asphalt concrete layer. The new total thickness is designed to withstand a specified number of future design load repetitions. The method of designing the required thickness for the new layer accounts, mechanistically, for fatigue damage done to the old asphalt concrete layer by past load repetitions (before the overlay). You can choose to operate AKFPD in an overlay design mode. If operated in this mode, AKFPD will automatically calculate the minimum required overlay thickness.

The process of determining an overlay thickness for an existing paved structure uses essentially the same series of steps shown above. Conceptually, the old asphalt concrete layer simply becomes redefined as the second layer of a "new" pavement structure. AKFPD then determines the thickness of new asphalt concrete layer required to satisfy the structural requirements of future traffic. The minimum overlay thickness is 1.5 inch.

Refer to Chapter 2's GP-11 and Section 2.2.3 for overlay design guidelines.

Mechanistic Design Using the AKFPD Computer Program 4.5

4.5.1 Generalized Steps Through the Program for Designing a New Pavement Structure

- The designer assembles design input data: 1.
 - a. Wheel configuration, tire pressure, and load intensity of design load
 - b. Number of design load repetitions expected during the pavement's design life (this total number is subdivided according to the percentages of load applications during spring, summer, fall, and winter)
 - c. $M_{\rm p}$ and μ of each layer in the proposed pavement structure (one set of these materials properties must be defined for each season of the year, i.e., spring, summer, fall, and winter)
 - d. Asphalt concrete mix properties
 - e. Proposed thickness of each layer in the pavement structure
- The designer loads data to AKFPD input screen and runs program. 2.
- AKFPD calculates response stresses and strains at critical locations within the pavement structure due to 3. application of the design load. A separate set of response stresses and strains is calculated for each season based on materials properties for that season.

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- 4. AKFPD calculates allowable loads, i.e., the number of times the design load can be applied before the pavement's life is 100% expended and pavement failure occurs. A separate set of allowable loads is calculated for each season using the previously calculated stresses and strains as input values to empirical damage equations (sometimes called transfer functions).
- 5. AKFPD calculates seasonal **fractional amounts** of pavement life expended (seasonal damage fractions) by dividing the number of design loads for each season by the number of allowable loads for that season.
- 6. AKFPD applies Miner's law to each layer to determine **total amount** of layer life expended by adding together the seasonal fractions. According to Miner's law, the layer (and pavement) has failed if this "total damage summation" is ≥ 1 .
- 7. If the total damage summation is ≥ 1, the pavement structure is not adequate to withstand the required number of cycles of the design load. Rerun the program using different sets of input variables, e.g., different aggregate layer thicknesses, higher quality asphalt or aggregate materials, thicker asphalt concrete layer, etc., until the total damage summation is less than 1.

4.5.2 Example 1—Getting Started and Performing a Simple Design

The following steps lead you through a simple example of AKFPD-2 mechanistic pavement design analysis and interpretation of the results.

This design example does not use a previously saved input data file. In other examples, the use and modification of previously saved input data files are explored.

You will gain cumulative experience by going through each design example in turn because each successive example builds on information and tips contained in the previous one.

Step 1. Start the AKFPD software using the Start Menu. This varies slightly for each operating system. The AKFPD title screen will briefly appear and the landing page will then appear. (Screen Clip 4-1)

Alaska DOT&PF Flexible Pavement Design So	ftware, Version 2.0	-	×
File Clipboard Modules View Help			
1 🖆 🖬 🗎 🎯			
	Copening Selection		
	Please select one of the options below:		
	Start a New Project		
	Juli a terr i rijeu		
	Open Existing Design		
	Open a Copy of Existing Design		
	Cancel		
			_

Screen Clip 4-1

Step 2. Start a new project for this example click on *Start a New Project*. The Project Info page will appear. (Screen Clip 4-2)

Alaska DOT&PF Flexible Pa	Pavement Design Software, Version 2.0	- 0	\times
File Clipboard Modules	es View Help		
1 🔁 😅 🖬 🗎 🎯			
	Project Info		
	Project Number Date 11/18/2019 -		

Screen Clip 4-2

Step 3. Fill in the appropriate data and click *New* which will tell the software that this pavement structure is new. Then click *Mechanistic* to save the project information. (Screen Clip 4-3)

Project Info			•	
Project Information		Deriver		
Project Name	Mechanistic Example	Designer	Billy Bob McC	
Project Number	AK-1220-RD09(02)	Date	11/18/2019	
	Pavement Type	O Overlay		
Ca	ncel Mechanistic	Excess Fines	LCCA	

Screen Clip 4-3

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STIC ^	Name	Date modified	Туре	Size		
Sticky Notes 8	Example - Excess Fines	11/14/2019 9:03 PM	XML Document	1,722 KB		
Sticky Notes 8 In	Example - LCCA	11/14/2019 9:03 PM	XML Document	2,031 KB		
TokCutoff Geote	Example - New Pavement	11/14/2019 9:03 PM	XML Document	1,798 KB		
Travel	Example - Overlay	11/14/2019 9:03 PM	XML Document	1,847 KB		
TRB 2016						
TRB 2017						
UAS Bridge Insp						
Wallpaper						
Wicking Fabrics						
This PC						
3D Objects						
Desktop						
Documents						
Downloads						
Music						
Pictures						
Videos						
Local Disk (C:)						
Seagate Backup						
~						
File name: Mechan	iistic Example					
Save as type: XML file	s (*.xml)					

Step 4. Enter a filename tied to the project. In this case "Mechanistic Example". Click *Save*. (Screen Clip 4-4)



Step 5. You have two choices based on the information supplied by the Regional Traffic/Planning Section:

- a. Manually enter ESALs as provided by the Traffic Section. The design period, design construction year, base year, and base year total AADT must still be entered (Screen Clip 4-5). After entering required data click *Manual ESALs*. Note the *Manual ESALs* button changes to *Computed ESALs* and the *Computed Design ESALs* box at the bottom left of the data input form changes to *Manual Design ESALs* (Screen Clip 4-6). Click "*Next*". Go to Step 6.
- Or
- b. Enter requested data and compute ESALs by clicking *Calculate*. A detailed discussion of the input data is provided in Chapter 6. If the **Computed Design ESALs** appears reasonable, click "*Next*." Otherwise correct incorrect values and recalculate. (Screen Clip 4-7)

ESAL Calculation - Proje	ct: Mechanistic Example (Filename: Mechai	nistic Example.xml)	
Base Data		Historic Data	
Design Period (yrs)	15	Calculate Historic ESALs	
Design Construction Year	2020 Manual ESALs	Historic Construction Year	
Base Year	2019	Destroyt * and Year	
Base Year Total AADT	20.000	Backcast & per rear	
Growth Rate % per Year			
Lane No.	% of Base Year AADT by Lane	Lane No. % o	f Historic AADT by Lane
1		1	
2		2	
3		3	
4		4	
5		5	
6		6	
Truck Category	Load Factor % AADT in Truck Category	Truck Category	Load Factor % AADT in Truck Category
2-Axle (Class 5)	0.50	2-Axle (Class 5)	0.50
3-Axle (Class 6, 8)	0.85	3-Axle (Class 6, 8)	0.85
4-Axle (Class 7, 8)	1.20	4-Axle (Class 7, 8)	1.20
5-Axle (Class 9, 11)	1.55	5-Axle (Class 9, 11)	1.55
>=6-Axle (Class 10, 12, 13)	2.24	>=6-Axle (Class 10, 12, 13)	2.24
Computed Design ESA	ls	Computed Historical ESA	Ls
	Back Close	Calculate	Next

Screen Clip 4-5

Base Data		Historic Data	
Design Period (yrs)	15	Calculate Historic ESALs	
Design Construction Year	2020 Computed ESALs	Historic Construction Year	
Base Year	2019		
Base Year Total AADT	20.000	Backcast % per Year	
Growth Rate % per Year			
Lane No.	% of Base Year AADT by Lane	Lane No. % of	Historic AADT by Lane
1		1	
2		2	
3		3	
4		4	
5		5	
6		6	
Truck Category	Load Factor % AADT in Truck Catego	ry Truck Category	Load Factor % AADT in Truck Category
2-Axle (Class 5)	0.50	2-Axle (Class 5)	0.50
3-Axle (Class 6, 8)	0.85	3-Axle (Class 6, 8)	0.85
4-Axle (Class 7, 8)	1.20	4-Axle (Class 7, 8)	1.20
5-Axle (Class 9, 11)	1.55	5-Axle (Class 9, 11)	1.55
>=6-Axle (Class 10, 12, 13)	2.24	>=6-Axle (Class 10, 12, 13)	2.24
Manual Design ESALs	4,277,862	Manual Historical ESALs	

Screen Clip 4-6

Base Data			Historic Data		
Design Period (yrs)	15		Calculate Historic ESALs		
Design Construction Year	2020	Manual ESALs	Historic Construction Year		
Base Year	2019				
Base Year Total AADT	20,000		Backcast % per Year		
Growth Rate % per Year	3				
Lane No.	% of Base Year	AADT by Lane	Lane No. % d	of Historic AAD	Гby Lane
1	25		1		
2	15		2		
3	35		3		
4	25		4		
5	0		5		
6	0		6		
Truck Category	Load Factor	% AADT in Truck Category	Truck Category	Load Factor	% AADT in Truck Category
2-Axle (Class 5)	0.50	1	2-Axle (Class 5)	0.50	
3-Axle (Class 6, 8)	0.85	2	3-Axle (Class 6, 8)	0.85	
4-Axle (Class 7, 8)	1.20	1	4-Axle (Class 7, 8)	1.20	
5-Axle (Class 9, 11)	1.55	2	5-Axle (Class 9, 11)	1.55	
=6-Axle (Class 10, 12, 13)	2.24	1	>=6-Axle (Class 10, 12, 13)	2.24	
Computed Design ESA	4,277,862		Computed Historical ESA	Ls	
	Back	Close	Calculate	Next	

Step 6. The Mechanistic design input screen will appear. Note the traffic inputs are brought forward. If the traffic data require changes, the user must go back to the traffic module by clicking on the *Back to Traffic* button. (Screen Clip 4-8)

Base AADT 20.	000 Total D	lesign ESALs ⊡ %Fall	4,277,862	Winter	Load Conliguration Select Tire Load Load Locations (inch) Evaluation	Tire Pressure Description x 0 y 0 x 0	110 ESAL 13.5 0	(psi)	Tire Load	4500	(bs)
0	0	0		0	Points (inch)	УО	0				
Select Select Select Select Select	Layer		Thickness (nch)	S Modulus (Ksi)	Poisson's Ratio	Summer Modulus Poi (Ks) F	isson's Ratio	Fa Modulus (Ksi)	A Poisson's Ratio	W Modulus (Ksi)	Inter Poisson's Ratio
Asphaltic Layer Pro	perties		% Air	2.4	isphalt De	nsity (pcf)		Back to Tra	Analyze	Ca	incel

Screen Clip 4-8

Step 7. The traffic data and calculated ESALs (Step 5-a/b) has been brought forward. Click on *Select Location*.

🛷 New Mechanistic Design - Project: Mechanis	🛃 Select Location 🗖 🖬 🔀	
Traffic Loads Base AADT 20,000 Total Design ESA	Select location from the options in the table below. - Double click on location to export data to the design form.	Unit: () US Customary () Metric
	A B C D E	
	37 EKLUTNA PROJECT 17 42 8 33	
Select Location	38 ANCHORAGE INTLAP 17 42 8 33	
V Spring V Summer V *F	39 ALYESKA 17 42 8 33	
V Aspring V Asuminer V Ara	40 MOOSE PASS 3 NW 25 33 8 33	
	41 SEWARD 8 NW 25 33 17 25	
Pavament Structure	42 COOPER LANDING 5 W 17 42 8 33	
	43 SOLDOTNA 17 42 8 33	Fall Winter
Layer Use	44 NIKISKI TERMINAL 17 33 8 42	Poisson's Modulus Poisson's
Salaat	45 NINILCHIK 17 25 17 42	Ratio (Ksi) Ratio
3880	46 KENAI MUNI AP 17 42 8 33 🖵	
Select		
Select	To modify the database:	
Select	- Include New: Type in location and seasonal traffic distribution (%).	
	- Modify Existent: Double click on any traffic distribution value desired to edit it.	
Select	- After modifying, click on Save Modifications to save the library	
Apphatic Laws Proportion	To delate a mount.	
Aspiratuc Layer Properties	To delete a record.	
	- Ulick on record to be deleted. Confirm only attack and allow and allow an Database to the source of the	Analyze
	After deleting, click on Save Modifications to save the library	
	Precidencing, clock on Save modifications to save the library	
		affic Cancel
	Save Modifications Leave Without Selection Delete Record	

Screen Clip 4-9

Step 8. Screen Clip 4-9 allows the designer to input the percentage of the year in each season. The stiffness of the pavement layers varies with the seasons. Therefore, the amount of damage caused to the pavement structure by a given number of vehicle loads varies depending on the season the load is applied. The user may select one of the existing areas, modify one of the existing areas, create new areas or delete an area. Instructions are provided on the screen. For this example, double click on the *Anchorage Area*. The user will be returned to the Mechanistic Design screen.

Select Location ANCHORAGE INTL AP ½ % Spring % Spring % Spring % Spring % Winter 17 42 8 33 33	Load Configuration Select Tire Load Load Locations (inch) Evaluation Points (inch)	Tire Pressure Description 110 ESAL x 0 13.5 y 0 0 x 0 6.75 y 0 0	Unt: Unt:	Customary O Metric
Pavement Structure S Layer Use TAI? Thickness (nch) Modulus (Ks) Select	pring Poisson's Ratio]]]	Summer Modulus Poisson's (Ksi) Ratio	Fall Modulus Poisson's (Ksi) Ratio	Winter Modulus Poisson's Ratio 0
Asphatic Layer Properties % Air % A	sphalt Der	nsty (pd)	Analyze Back to Traffic	Cancel

Screen Clip 4-10

Note the values for the seasons are inserted. (Screen Clip 4-10)

Step 9. The *Load Configuration* defaults to *ESAL* since this is the load configuration for which the traffic loadings were developed. However, there may be instances where you need to design for a specific load configuration. In this case select the appropriate load configuration by clicking on *Select Tire Load* and then select the desired load configuration (Screen Clip 11). Follow the instructions provided on the screen, to add or delete load configurations. Be sure to save modifications if appropriate.

Mew Mechanistic	Design - Pro	🔡 Tire	Load								• ×	ן		8
Traffic Loads Base AADT 20.0	т 000	Selec - D	t load description from the louble click on load description to	options in the t o export data to the	able below . e design form.							stomary	(he)	
			A	В	С	D	E	F	G	н		-	(iDS)	
		1	Load Description	Tire Pressure	Load Description	LX_1	LY_1	LX_2	LY_2	LX_3	LY_ =			
Select Location	ANCHORA	2	ESAL	110	4,500	0	0	13.5	0					
V Series	Summ	3	Single Tire - 100 psi	100	6,000	0	0							
V %spring	✓ ‰ounin	4	Single Tire - 90 psi	90	6,000	0	0							
17	42	5	Single Tire - 80 psi	80	6,000	0	0							
Pavement Structure		6	Dual Tire - 100 psi	100	4,500	0	0	13.5	0					
		7	Dual Tire - 90 psi	90	4,500	0	0	13.5	0			v	/inter	
	Lay	8	Dual Tire - 80 psi	80	4,500	0	0	13.5	0			Modulus	Poisson's	
Select		9	Tandem Tire - 100 psi	100	4,000	0	0	13.5	0	0	45	(Ksi)	Ratio	
		10	Single Tire - 120 psi	120	6,000	0	0				T			
Select														•
Select		To m	odify the database:											٥
Select		- In traf	nclude New: Type in load descrip ffic direction), and evaluation poi	otion, tire pressure nt(s) (EPX for trans	(psi), load (lbs), tire lo verse and EPY for lo	cation(s) ngitudina	(LX for tra al).	ansverse	and LY fo	or longitue	dinal or			٥
Select		- M	odify Existent: Double click on ti	re pressure or load	value desired to edit	it.								٥
		- A	fter modifying, click on Save Mo	difications to save	the library									
Asphaltic Layer Prop	perties	To delete a record: - Click on record to be deleted. - Confirm selection below and click on Delete button to confirm. - After deleting, click on Save Modifications to save the library												
		Save Modifications Leave Without Selection Delete Record										с	ancel	

Screen Clip 4-11

Base AADT 20	.000 Total D	esign ESALs	4,277,862		Select Tire Load	Tire Pres Descrip	sure 110 stion ESAL	(psi)	Tire Load	4500	(bs)	
elect Location	ANCHORAGE IN	TL AP			Load Locations	× 0	13.5					
Spring	Summer	🗹 %Fall	2	Winter	(nch)	у 0						
17	42	8		33	Points (inch)	х 0 у 0	6.75					
avement Structure	e											
	Layer	Use TAI?	Thickness (inch)	Modulus (Ksi)	Poisson's Ratio	Modulus (Ksi)	Poisson's Ratio	Modulus (Ksi)	Poisson's Ratio	Modulus (Ksi)	Poisson's Ratio	
Select												
Select												
Select		_										
Select												
Select												
sphaltic Layer Pro	operties		2.47		kohat De	nsity (ncf)						
									Analyze			

Screen Clip 4-12

Note that the Load Configuration has been entered. (Screen Clip 4-12)

Step 10. The Pavement Structure must now be defined in the box labeled "Pavement Structure." Up to 5 layers are available for analysis. As explained earlier, the properties (thickness, modulus, and Poisson's ratio) of each layer must be defined. Refer to Chapter 5 or work with your materials section to obtain appropriate values. You can either enter the values manually or click on *Select* to bring up a menu of materials. In most cases it is most efficient to go to the materials menu and use an existing material or modify an existing material. At this point click on *Select* for the first layer. The "Select Layer Data" dialog box will appear. (Screen Clip 4-13)

🛃 Se	lect Layer Data								83
Se	elect material from the options in the	table below.							
_	 Double click on layer description to export 	t data to the design f	om.						
1	A	В	С	D	E	F	G	Н	
1	Layer	Spring Modulus	Spring Poisson	Summer Modulus	Summer Poisson	Fall Modulus	FallPoisson	Winter Modu	
2	3-4% Asphalt Treated Base	100	0.35	100	0.35	100	0.35	300	
3	4-5% Asphalt Treated Base	200	0.35	200	0.35	200	0.35	600	
4	Aggregate Base P200<10%	20	0.35	30	0.35	30	0.35	50	
5	Aggregate Base P200<6%	40	0.35	50	0.35	50	0.35	100	
6	Asphalt Concrete (Modified Asph.)	450	0.30	400	0.30	400	0.30	1,200	
1	Asphalt Concrete (Unmodified Asph.)	350	0.30	300	0.30	300	0.30	1,200	
8	Cruched Asph. Base Course	08	0.35	90	0.35	90	0.35	120	
9	Foamed Asph. Stabilized Base	110	0.35	100	0.35	100	0.35	400	-
								Þ	
Το	modify the database: - Include New: Type in layer description ar - Modify Existing: Double click on any mate - After modifying, click on Save Modificatio	nd seasonal propertie erial property value de ins to save the library	s. esired to edit it.	To delete a record - Click on record to - Confirm selection - After deleting, click	: be deleted. below and click on De k on Save Modification	elete button to confir Ins to save the library	n. '		
	[Save Modification	s Lea	we Without Selection	Delete	Record			

Screen Clip 4-13

In most cases, the first layer will be some form of Asphalt Concrete. The values shown here represent a typical set of properties. Note the properties vary with season. However, the properties for your project may be different. As before, follow the instructions provided to make changes. For this example, double click on "Asphalt Concrete (Unmodified Asphalt.)."



Screen Clip 4-14

The materials properties associated with Asphalt Concrete (Unmodified Asph.) have been inserted. (Screen Clip 4-14) Note that the column labeled "Use TAI?" has been checked. This tells the software that the layer is an asphalt bound material and that The Asphalt Institute fatigue equation should be used to compute the number of cycles to failure. This is defined in the materials database. Also note that the air voids, percent asphalt and density for the asphalt concrete are shown in the "Asphaltic Layer Properties" box. These may be modified based on information from the Materials Section. You may wish to make these changes in the database if these properties will be commonly used.

Now enter the thickness of the Asphalt Concrete. With experience, the designer will learn to estimate the thickness based on the number of loadings (ESALs) and the materials properties. For instructive purposes, this example will assume the asphalt thickness is 2 inches.

Repeat Step 10 for each layer in your pavement structure. Again, refer to Chapter 5 or work with the materials section to determine the appropriate properties.

New Mechanistic Design - Project: Mechanistic Example (Filename: Mecha Traffic Loads Base AADT 20.000 Total Design ESALs 4.277.862 Select Location ANCHORAGE INTL AP %Spring % %Summer % %Fall % Winter 17 42 8 33	Load Configuration Select Tire Load Load Locations (inch) Evaluation Points (inch)	Tire Pressure Description × 0 y 0 × 0 y 0	110 (pai) ESAL 13.5 0 6.75 0	Unit:	Lustomary O Metric 500 (ba) (ba)	
Pavement Structure S Layer Use TAP? Thickness (hch) Modulus (Ks) Select Asphalt Concrete (Lhm) 2 350 Select 34% Asphalt Treated E 2 100 Select Select A P200<6%	Poisson's Ratio 0.30 0.35 0.40 0.45 0.45	Summer Modulus Poisso 300 0.30 100 0.35 40 0.40 10 0.45 5 0.45	Fall Modulus (Ks) (S) (S) (Ks) (Ks) (Ks) (Ks) (Ks) (Ks) (Ks) (Ks	Poisson's Ratio 0.30 0.35 0.40 0.45	Winter Modulus Poisson's Ratio 1200 0.30 300 0.35 90 0.40 10 0.45	0 0 0
Asphabic Layer Properties %, Air %, Air %, Air 5, 5, 5, 5, 5, 5, 5, 5, 5, 5, 5, 5, 5,	sphalt De	nsity (pcf) 148	Back to Traff	Analyze	Cancel	

Screen Clip 4-15

The pavement structure will look something like Screen Clip 4-15. Note that the Asphalt Treated Base which has 3-4 % asphalt did not require the use of the TAI. This is because, asphalt treated base with low asphalt cement content is not considered a bound material. Asphalt treated bases above 4% asphalt cement are considered bound. This boundary has been determined through experience and should be used as guidance.

Notice the Subgrade has a thickness of "0." This indicates that the bottom layer is semi-infinite. The last layer will always have a thickness of 0. If the user inserts a value other than 0, the software will change the value to 0.

Step 11. As stated earlier, this procedure does not determine the pavement thickness. Rather, it will indicate whether your design meets Miner's Law and the criteria established by the Department. Consequently, check the design by clicking *Analyze*.

	ioudies view riep												
A	В	С	D	E	F	G	н	1	J	к	L	м	N
ProjectName:	Aechanistic Example				ProjectNumber	AK-1220-RD09	(020		Analysis Date:	4/8/2020	Project Status		
Design Type:	New Design				Designer	Billy Bob McC			Unit	US Customary	At least one lay	er damage is m	ore than 100%.
					Tire Load (lbs)		Lo	ad Description:	ESAL				
Project Location:	ANCHORAGE INTL AP				4500	Load Loc (in)							
			Des	ign	Tire Press. (psi)	X	0	13.5					
Design AADT:	20.000		Load	ings	110	Y:	0	0					
Spring%:	17		727.	237		Eval Loc (in)							
Summer%:	42		1,796	.702		X	0	6.75					
Fall%:	8		342.	229		Y:	0	0					
Winter%:	33		1,411	.694									
Total%:	100		4,277	.862									
		Critical Z		Asphalt			Poisson's	Tensile	Compressive	Million Cycles	Past	Future	Total
	Layer	Coordinate (in)		Properties	Season	Modulus (Ksi)	Ratio	Micro Strain	Stress (psi)	to Failure	Damage (%)	Damage (%)	Damage (%)
			Air%:	5	Spring	350	0.30	202		2.96		24.55	24.55
Thickness (in):	2	1.99	Asphalt%:	5.5	Summer	300	0.30	184		4.67		38.49	38.49
Name: s	phalt Concrete (Unmodified Asph		Density (pcf)	148	Fall	300	0.30	184		4.67		7.33	7.33
Use TAI:	Yes				Winter	1200	0.30	69		35.99		3.92	3.92
										Total Damage:		74.29	74.29
			Air%:		Spring	100	0.35		72.1	1.15		63.35	63.35
Thickness (in):	2	2.01	Asphalt%:		Summer	100	0.35		76.0	0.97		185.76	185.76
Name:	3-4% Asphalt Treated Base		Density:		Fall	100	0.35		76.0	0.97		35.38	35.38
Use TAI:					Winter	300	0.35		67.9	50.20		2.81	2.81
										Total Damage:		287.30	287.30
			Air%:		Spring	35	0.40		38.6	0.29		254.13	254.13
Thickness (in):	12	4.01	Asphalt%:		Summer	40	0.40		41.9	0.34		529.96	529.96
Name:	Select A P200<6%		Density:		Fall	40	0.40		41.9	0.34		100.94	100.94
Use TAI:					Winter	90	0.40		34.5	9.01		15.67	15.67
										Total Damage:		900.70	900.70
			Air%:		Spring	10	0.45		5.5	1.84		39.62	39.62
Thickness (in):	24	16.01	Asphalt%:		Summer	10	0.45		5.3	2.04		87.99	87.99
Name:	Select C P200<30%		Density:		Fall	10	0.45		5.3	2.04		16.76	16.76
Use TAI:					Winter	10	0.45		3.0	12.56		11.24	11.24
										Total Damage:		155.61	155.61
					Spring	5	0.45		1.2	16.52		4.40	4.40
Thickness (in):	0	40.01			Summer	5	0.45		1.2	17.30		10.39	10.39
Name:	Subgrade P200>30%				Fall	5	0.45		1.2	17.30		1.98	1.98
					Winter	5	0.45		0.9	57.31		2.46	2.46
										Total Damage:		19.23	19.23

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Screen Clip 4-16

Screen Clip 4-16 shows the output of the analysis.

The first column (column B, below row 13) provides the input description of each layer.

The second column (column C) provides the critical Z coordinate (depth) of the analysis. Note that the depth of the analysis of the Asphalt Concrete is 0.01 inches above the bottom of that layer. This is because we are looking for the horizontal strain at the bottom of the asphalt concrete layer. By locating the analysis point just above the bottom of the layer, we ensure the software analyzes the layer at the appropriate point.

All unbound layers are analyzed just below the top of the layer for the same reason except that the vertical compressive stress will be used to estimate the number of cycles to failure. It is always a good idea to check these values to ensure the software is selecting the analysis points correctly.

The third column (columns D-E) shows the Design Loadings for each season based on the seasonal distribution shown in column B. These values are used to estimate the damage in each layer for each season. Below that, the asphalt properties are provided for the asphalt concrete layers.

Columns F, G, H, and I (above row 11) display the loading input and the seasonal properties provided by the user. Check these to ensure the values you input. If not, return to the input screen to make the appropriate modifications.

Columns I and J (below row 13) display the output generated by WESLEA for each layer and season. The horizontal strain for each asphaltic layer and for each season is provided in Column I. Column J provides the vertical stress at the top of each layer and season for every unbound layer.

Column K displays the number of cycles to failure for each layer and for each season. The equations/transfer functions are discussed earlier in the chapter.

Columns L and M provide the damage (i.e. actual traffic divided by the number of cycles to failure shown in column K) that are caused by the traffic both past and future. Since this is a new pavement structure, there is no past traffic. (Column L is empty).

Finally, column N shows the total damage as the sum of the past and future damage. Since there is no past traffic, column M and N should be equal.

All values in column N must be equal to or less than 100 %. If any of the values exceed 100%, the proposed pavement structure is inadequate and therefore rejected. If this is the case, go back to the input screen and modify the pavement structure. As you gain experience, the process will become more efficient.

The software highlights any damage value exceeding 100% in yellow and issues the warning "*At least one-layer damage is more than 100%*" in the upper right corner under Project Status. The warning is highlighted in yellow.

Note that the second layer (3-4% ATB) is the one that failed. Modifying the layers below will have limited effect on reducing the damage in the layer. To reduce the vertical stress at the top of the layer requires increasing the thickness or stiffness of the ATB or/and the asphalt concrete layer.

Step 12. To return to the Mechanistic Input Screen, click on *Modules* in the ribbon and click *Mechanistic Design*. You will be returned to Screen Clip 4-15. Change the thickness of the Stabilized Base to 4 inches and the Asphalt Concrete thickness to 4 inches. Click *Analyze*. Screen Clip 4-17 shows the output.

Alasi	ka DOT&PF Flexible	Pavement Design Software, Versie	on 2.0 - Project:	Mechanistic Exar	nple (Filename	: Mechanistic Example	.xml) - [Workboo	k: Mechanistic	Examp]						
Fi	ile Clipboard M	Aodules View Help													
)	j 🖬 🗎 🚭 👘														
- 14	A	В	с	D	E	F	G	н	1	J	к	L	м	N	0
1	Project Name:	Mechanistic Example				ProjectNumber	AK-1220-RD09	(020		Analysis Date:	Analysis Date: 4/8/2020		Project Status		
2	Design Type: I	New Design				Designer: Billy Bob McC					Unit: US Customary		All layer damages less than 100%.		
3						Tire Load (lbs)		Lo	ad Description:	ESAL					
4	Project Location:	ANCHORAGE INTL AP				4500	Load Loc (in)								
5				Des	ign	Tire Press. (psi)	X	0	13.5						
6	Design AADT:	20,000		Load	ings	110	Y:	0	0						
7	Spring%:	17		727.	237		Eval Loc (in)								
8	Summer%:	42		1,796	,702		X:	0	6.75						
9	Fall%:	8		342,	229		Y:	0	0						
10	Winter%:	33		1,411	694										
11	Total%:	100		4,277	.862										
12			Critical Z		Asphalt			Poisson's	Tensile	Compressive	Million Cycles	Past	Future	Total	
13		Layer	Coordinate (in)		Properties	Season	Modulus (Ksi)	Ratio	Micro Strain	Stress (psi)	to Failure	Damage (%)	Damage (%)	Damage (%)	
14				Air%:	5	Spring	350	0.30	167		5.55		13.10	13.10	
15	Thickness (in):	4	3.99	Asphalt%:	5.5	Summer	300	0.30	166		6.54		27.45	27.45	
16	Name: s	phalt Concrete (Unmodified Aspl	h	Density (pcf)	148	Fall	300	0.30	166		6.54		5.23	5.23	
17	Use TAI:	Yes				Winter	1200	0.30	56		69.83		2.02	2.02	
18											Total Damage:		47.80	47.80	
19				Air%:		Spring	100	0.35		41.5	6.93		10.49	10.49	
20	Thickness (in):	4	4.01	Asphalt%:		Summer	100	0.35		44.5	5.52		32.54	32.54	
21	Name:	3-4% Asphalt Treated Base		Density:		Fall	100	0.35		44.5	5.52		6.20	6.20	
22	Use TAI:					Winter	300	0.35		38.4	322.38		0.44	0.44	
23											Total Damage:		49.67	49.67	
24				Air%:		Spring	35	0.40		14.1	7.62		9.55	9.55	
25	Thickness (in):	12	8.01	Asphalt%:		Summer	40	0.40		15.5	8.77		20.49	20.49	
26	Name:	Select A P200<6%		Density:		Fall	40	0.40		15.5	8.77		3.90	3.90	
27	Use TAI:					Winter	90	0.40		11.9	291.88		0.48	0.48	
28						-				-	Total Damage:		34.42	34.42	
29				Air%:		Spring	10	0.45		3.2	10.11		7.19	7.19	
30	Thickness (in):	24	20.01	Asphalt%:		Summer	10	0.45		3.2	10.45		17.19	17.19	
31	Name:	Select C P200<30%		Density:		Fall	10	0.45		3.2	10.45	<u> </u>	3.27	3.27	
32	Use TAI:			I		Winter	10	0.45	L	1.7	80.62		1.75	1.75	
33											Total Damage:		29.40	29.40	
34						Spring	5	0.45		0.9	46.56		1.56	1.56	
35	Thickness (in):	0	44.01			Summer	5	0.45		0.9	47.87		3.75	3.75	
36	Name:	Subgrade P200>30%				Fall	5	0.45		0.9	47.87		0.71	0.71	
37	L			L		Winter	5	0.45	L	0.6	189.69		0.74	0.74	
20											Tatal Damage		0.70	0.70	

39 C:\AKDOT&PF\Alaska Flexible Pavement Design\My FPD Projects\Mechanistic Example.xml

Screen Clip 4-17

Note the Project Status has been changed to "*All layer damages less than 100%*" highlighted in green. The proposed pavement structure is acceptable. However, this may not be the most cost-effective solution. The designer will want to look at alternative designs to find the most cost-effective design. This will be discussed further in Chapter 8.

Step 13: It is suggested that the results be printed as documentation of the design by clicking *File* to the left of the ribbon. Then click *Print* and follow the instructions.

Step 14. Before creating a new pavement structure, create a copy of the existing structure to modify. Simply go to the ribbon, click *File* then *Copy To* and enter a new name such as Mechanistic Design A. This will allow the user to document several alternatives without the need to recreate the data input.

Now click "*Modules*" then "Mechanistic Design" from the ribbon. Modify the pavement structure and analyze the structure. Repeat the process until an optimal pavement structure is realized.

4.6 Design Strategy

The underlying premise used in pavement design is to limit the stress or strain on each layer such that the layer will perform as desired. Experience has shown that it is best to work from the bottom up. In general, it is best to reduce the load at the top of each unbound layer either by increasing one or more of the layers above that layer or to stiffen one or more layers above the layer in question. Changing the stiffness below that layer will typically have little impact. The designer must contemplate whether it is less expensive to increase the failing layers stiffness or to reduce the vertical loading by stiffening one or more layers using a more expensive material.

If the bound layers are failing, there is no choice but to alter the material below the bound layer. In most cases, it is more effective to modify the thickness or stiffness immediately below the bound layer that is failing.

It is critical to get the materials properties of the wearing course and the subgrade correct. The properties of the wearing course effectively determine the relationship between the horizontal strain and the number of cycles to fatigue. The subgrade properties are essentially fixed by the local geology. However, these properties affect the response of the pavement structure above. Take a few moments to test this by fixing the pavement structure and modifying the subgrade modulus.

Designers are encouraged to explore the impacts of modifying layer properties on the other layers in the pavement structure.

4.7 Example 2—An Overlay Design

This example makes use of the Mechanistic Overlay Design procedures contained within AKFPD-2 to perform overlay design analyses. The concept of an overlay design is to determine how much pavement thickness needs to be added to an existing pavement to satisfy the requirements of future design ESALs. During the overlay design process, AKFPD accounts for structural life expended due to past ESAL applications. Past ESALs are those that were applied to the original pavement structure before the overlay placement.

You will gain cumulative experience by going through each design example because each example builds on information and tips contained in the previous one. This example uses many of the program operation techniques presented in Section 4.5.2, example 1. If you have not thoroughly familiarized yourself with example 1, do so before proceeding with this example.

Step 1. Begin this example by starting a new project. (Clip 4-18) Click Start a New Project.

🖳 Opening Selection	
Please select one of t	ne options below:
Start a New Proj	ect
Open Existing Det	ign
Open a Copy of Existin	g Design
Cancel	

Screen Clip 4-18

Step 2. Fill in the project information. Change the Pavement Type from **New** to **Overlay** by clicking *Overlay*. Now click *Mechanistic* to save the project information (Screen Clip 4-19)

Project Info			
Project Information			
Project Name	Overlay Design	Designer	Billy Bob McC
Project Number	AK-RD-1220(02)	Date	11/25/2019
	Payament Time		
	O New	Overlay	
Can	cel Mechanistic	Excess Fines	LCCA

Screen Clip 4-19

Step 3. Note the Historical Data box is now available. (Screen Clip 4-20) The Planning/Traffic Data Section will provide the data for this input screen. As before, you can either fill in the data or select "*Manual ESALs*. If you input the data click *Calculate*. If the "Computed Design ESALs" and the "Computed Historical ESALs" look reasonable click *Next*.

^{4.} Mechanistic Design

Base Data	15		Historic Data ☑ Calculate Historic ESALs	3	
Design Construction Year	2020	Manual ESALs	Historic Construction Year	2000	
Base Year	2019				
Base Year Total AADT	20,000		Backcast % per Year	2.6	
Growth Rate % per Year	2	j			
Lane No.	% of Base Year	AADT by Lane	Lane No. %	of Historic AADT by Lar	ie
1	45		1	45	
2	55		2	55	
3	0		3	0	
4	0		4	0	
5	0		5	0	
6	0		6	0	
Truck Category	Load Factor	% AADT in Truck Category	Truck Category	Load Factor % AA	DT in Truck Category
2-Axle (Class 5)	0.50	8	2-Axle (Class 5)	0.50	8
3-Axle (Class 6, 8)	0.85	2	3-Axle (Class 6, 8)	0.85	2
4-Axle (Class 7, 8)	1.20	2	4-Axle (Class 7, 8)	1.20	2
5-Axle (Class 9, 11)	1.55	4	5-Axle (Class 9, 11)	1.55	4
=6-Axle (Class 10, 12, 13)	2.24	0	>=6-Axle (Class 10, 12, 13)	2.24	0
Computed Design ESA	Ls 10,127,509)	Computed Historical ES/	ALs 9,043,796	
	Pack	Class	Calculate	Next	

Screen Clip 4-20

Step 4. Note that both the future and historical ESALs have been brought forward from the traffic data input. (Screen Clip 4-21) As before click Select Location to choose project location. Note that the Pavement Structure has two sections, the *Overlay* and the *Existing Structure*. The Existing Structure represents the in-situ structure. Guess an overlay thickness. It doesn't matter what the guess is since the software will start with 0.5 inches of asphalt concrete with the properties specified and increment by 0.5 inches until an acceptable overlay is obtained. The minimum overlay has been set to 1.5 inches. Once the data has been entered click *Analyze*.

Traffic Loads Base AADT 20.0 Select Location %Spring 17	Total Design ESALs Total Past ESALs ANCHORAGE INTL AP %Summer %%Fall 42 8	10,127,509 9,043,796 %Winter 33	Load Configuration Select Tire Load Load Locations (inch) Evaluation Points (inch)	Tire Pressure Description x 0 y 0 x 0 y 0	110 ESAL 13.5 0 6.75 0	(psi) Tire Load	4500	(bs)
Pavement Structure Overlay <u>Select</u> Existing Structure <u>Select</u> <u>Select</u> <u>Select</u>	Layer Use TAI? Asphalt Concrete (Unm) Asphalt Concrete (Unm) 3-4% Asphalt Treated E Select A P200-6% Subgrade P200-30%	Thickness More (inch) (K 1.5 350 4.0 350 5 100 24 35 0 5	Spring dulus Poisson's Ratio 0.30 0.30 0.30 0.35 0.40 0.40 0.45	Summer Modulus Poiss (Ksi) Ra 300 0.30 300 0.30 100 0.35 40 0.40 5 0.45	oon's Mo 30 30 30 40 40 5	Fall Poisson's dulus Poisson's No 0.30 10 0.30 10 0.35 10 0.40 10 0.45	Win Modulus (Ksi) 1200 300 90 5	ter Poisson's Ratio 0.30 0.30 0.35 0.40 0.45
Asphaltic Layer Prop Overlay Existing	Asph. Concrete (Unr Asph. Concrete (Unr Asph. Concrete (Unr	% Air 5 5	% Asphalt [5.5] [5.5]	Density (pcf) 148 148	Ва	Analyz ck to Traffic	Can	icel

Screen Clip 4-21

Step 5. In this case a warning appears indicating the existing asphalt concrete has already exceeded 80 % of its available life. (Screen Clip 4-22) Consequently, an overlay is not allowed as stated in Section 2.2.3 in Chapter 2. In this case consider removing and replacing the asphalt concrete layer or full depth reclamation.

raffic Loads	III Wo	rkbook: Overlay Design						8		
Base AADT 20,000		A	В	С	D	E	F		(bs)	
	1	Project Name: Ove	erlay Design				ProjectNumber	AK-F		
Select Location AN	2	Design Type: Ove	erlay Design				Designer	: Billy		
	3						Tire Load (lbs)			
∠ %Spring 🗹	4	Project Location:	ANCHORAGE INTL AP				4500	Lo	h	
17	5		U Warning			×	Tire Press. (psi)	=	H H	
	6	Design AADT:					110			
avement Structure	7	Spring%:	The existing Aspha	It Concrete (U	nmodified Asph.)	aver has		Ε	Winter	
	8	Summer%:	exceeded its service	e life. Overlay	not recommended				Poisson's	
lvedav calaat	9	Fall%:							Ratio	
Select As	10	Winter%:							0.30	
xisting <u>Select</u> As	11	Total%:	_						0.30	
tructure Select 3-4	12					ОК			0.35	
Column Er	13	-					Season	Moc	6 040	
<u>Select</u> Se	14	Overlay			Air%:	5	Spring		0.40	
Select Su	15	Thickness (in):	N/A		Asphalt%:	5.5	Summer		0.45	
	16	Name: sph	alt Concrete (Unmodified Asph		Density (pcf)	148	Fall			
sphaltic Layer Propertie	10	Use TAI:	Tes				Winter			
Ouerday	10				A1-9/ -	-	Ondara			
	20	Thiskness (in)	4.0	2.00	All?%:	5	Spring	-		
Existing		Project Info	ESAL Mechanistic Excess Fi	ine (LCCA	Aspriant/6.	4	Summer			

Screen Clip 4-22

Click *OK*. Look at the column labeled "Past Damage (%)" in Clip 4-23. Note that the existing asphalt layer has already experienced about 82 % damage (i.e. exhausted 82% of its available life). The existing pavement has therefore already exceeded the allowable fatigue life allowed by the policy outline in Section 2.2.3 For Designing Overlays of Existing Highway Pavements. Click *Modules* in the ribbon then *Mechanistic Design* to return to the mechanistic input screen.

Alas	ka DOT&PF Flexible	Pavement Design Software, Versio	n 2.0 - Project:	Overlay Design (I	Filename: Overl	lay Design.xml) - [Wor	kbook: Overlay D	esign]						
III Fi	le Clipboard N	lodules View Help												
<u>1</u>	i 🖬 🗎 🎒 👘													
	A	В	с	D	E	F	G	н	1	J	к	L	м	N
1	Project Name: (Verlay Design				ProjectNumber	AK-RD-1220(02	9		Analysis Date:	4/8/2020		Project Status	
2	Design Type: (Verlay Design				Designer	Billy Bob McC			Unit	US Customary	Overlay not rec	ommended.	
3						Tire Load (lbs)		Lo	ad Description:	ESAL				
4	Project Location:	ANCHORAGE INTL AP				4500	Load Loc (in)							
5	1		Past	Desi	gn	Tire Press. (psi)	X	0	13.5					
6	Design AADT:	20,000	Loadings	Loadi	ings	110	Y	0	0					
7	Spring%:	17	1,537,445	1,721,	677		Eval Loc (in)							
8	Summer%:	42	3,798,394	4,253.	.554		X	0	6.75					
9	Fall%:	8	723,504	810,2	201		Y:	0	0					
10	Winter%:	33	2,984,453	3,342.	.078									
11	Total%:	100	9,043,796	10,127	,509									
12			Critical Z		Asphalt			Poisson's	Tensile	Compressive	Million Cycles	Past	Future	Total
13		Layer	Coordinate (in)		Properties	Season	Modulus (Ksi)	Ratio	Micro Strain	Stress (psi)	to Failure	Damage (%)	Damage (%)	Damage (%)
14	Overlay			Air%:	5	Spring	350	0.30	32		1265.61		0.14	0.14
15	Thickness (in):	4	3.99	Asphalt%:	5.5	Summer	300	0.30	38		811.33		0.52	0.52
16	Name:s	phalt Concrete (Unmodified Asph		Density (pcf)	148	Fall	300	0.30	38		811.33		0.10	0.10
17	Use TAI:	Yes				Winter	1200	0.30	8		42431.52		0.01	0.01
18											Total Damage:		0.77	0.77
19				Air%:	5	Spring	350	0.30	90		42.41	22.37	4.06	26.43
20	Thickness (in):	4.0	7.99	Asphalt%:	5.5	Summer	300	0.30	91		47.02	48.93	9.05	57.98
21	Name: s	phalt Concrete (Unmodified Asph		Density (pcf)	148	Fall	300	0.30	91		47.02	9.32	1.72	11.04
22	Use TAI:	Yes				Winter	1200	0.30	30		545.64	3.08	0.61	3.69
23											Total Damage:	83.70	15.44	99.14
24				Air%:		Spring	100	0.35		15.9	158.92		1.08	1.08
25	Thickness (in):	5	8.01	Asphalt%:		Summer	100	0.35		17.3	119.30		3.57	3.57
26	Name:	3-4% Asphalt Treated Base		Density:		Fall	100	0.35		17.3	119.30		0.68	0.68
27	Use TAI:					Winter	300	0.35		14.4	7810.52		0.04	0.04
28											Total Damage:		5.37	5.37
29				Air%:		Spring	35	0.40		6.7	85.06		2.02	2.02
30	Thickness (in):	24	13.01	Asphalt%:		Summer	40	0.40		7.5	93.01		4.57	4.57
31	Name:	Select A P200<6%		Density:		Fall	40	0.40		7.5	93.01		0.87	0.87
32	Use TAI:					Winter	90	0.40		5.8	3050.89		0.11	0.11
33								_			Total Damage:		7.57	7.57
34						Spring	5	0.45		0.8	72.19		2.38	2.38
35	Thickness (in):	0	37.01			Summer	5	0.45		0.8	76.23		5.58	5.58
36	Name:	Subgrade P200>30%				Fall	5	0.45		0.8	76.23		1.06	1.06
37						Winter	5	0.45		0.4	636.89		0.52	0.52
38											Total Damage:		9.54	9.54

39 C:\AKDOT&PF\Alaska Flexible Pavement Design\My FPD Projects\Overlay Design.xml

Screen Clip 4-23

Step 6. For the purposes of this example, change the ATB -Stabilized Base Course thickness from 5.0 to 6.0 inches in the Existing Structure (Clip 4-24), then click *Analyze*.

Traffic Loads Base AADT 20.000 Total Design ESALs 10,127,509 Total Past ESALs 9,043,796 Select Location ANCHORAGE INTL AP XSpring X.Summer X.Fall X.Winter 17 42 8 33 Pavement Structure	Load Configuration Tire Pressure 111 Select Tire Load Description Es Load x 0 Locations y 0 (inch) y 0 Points y 0 (inch) y 0	Unit: Un	Customary () Metric 500 (bs)
Layer Use TAI? Thickness (nch) M(Kii) (Kiii) Overlay Select Asphalt Concrete (Uhm) 1.5 350 Evisting Structure Select Asphalt Concrete (Uhm) 4.0 350 Structure Select 34% Asphalt Treated E 6 100 Select Select Select A P200<6%	Spring Summer Poisson's Ratio Modulus (%) Paison's alog 0.30 300 0.30 0.30 300 0.30 0.35 100 0.35 0.40 40 0.40 0.45 5 0.45	Fall Modulus Poisson's Ratio 300 0.30 300 0.30 100 0.35 40 0.40 5 0.45	Winter Modulus Poisson's Ratio 1200 0.30 0 1200 0.30 0 300 0.35 0 90 0.40 0 5 0.45 0
Asphaltic Layer Properties % Air % Overlay Asphalt Concrete (U) 5 5.5 Existing Asphalt Concrete (U) 5 5.5	Asphalt Density (pcf) 148 148	Analyze Back to Traffic	Cancel

Screen Clip 4-24

Step 7. Interpret the results (Clip 4-25). The total damage in the "Total Damage (%)" column is less than 100%. Note the damage in the overlay is almost zero. This is because this layer is subjected to small tensile strains. The purpose of the overlay is to reduce the tensile strain in the existing layer such that the number of cycles remaining is increased enough to extend the life by the design amount. Thus, the total damage in the existing asphalt layer will be almost 100% at the end of the overlay design period. As a result, future overlays will not be allowed. This will become important to consider in the Life Cycle Costing Module.

💷 Fi	le Clipboard N	lodules View Help												
1	j 🖬 📄 🚭 👘													
	A	В	С	D	E	F	G	н		J	К	L	м	N
1	Project Name: 0	Verlay Design				ProjectNumber	AK-RD-1220(02	2)		Analysis Date:	4/8/2020		Project Status	
2	Design Type: (Verlay Design				Designer	Billy Bob McC	· ·		Unit	Unit: US Customary All laver damages less than 100%.			
3						Tire Load (lbs)		Lo	ad Description:	ESAL				
4	Project Location:	ANCHORAGE INTL AP				4500	Load Loc (in)		[
5			Past	Desi	an	Tire Press, (psi)	X	0	13.5					
6	Design AADT:	20,000	Loadings	Loadi	ngs	110	Y:	0	0					
7	Spring%:	17	1,537,445	1,721	677		Eval Loc (in)					i		
8	Summer%:	42	3,798,394	4,253	554		X	0	6.75					
9	Fall%:	8	723,504	810,2	201		Y:	0	0					
10	Winter%:	33	2,984,453	3,342	078									
11	Total%:	100	9,043,796	10,127	.509									
12			Critical Z		Asphalt			Poisson's	Tensile	Compressive	Million Cycles	Past	Future	Total
13		Layer	Coordinate (in)		Properties	Season	Modulus (Ksi)	Ratio	Micro Strain	Stress (psi)	to Failure	Damage (%)	Damage (%)	Damage (%)
14	Overlay			Air%:	5	Spring	350	0.30	24		3163.64		0.05	0.05
15	Thickness (in):	3	2.99	Asphalt%:	5.5	Summer	300	0.30	31		1681.18		0.25	0.25
16	Name: s	phalt Concrete (Unmodified Asph		Density (pcf)	148	Fall	300	0.30	31		1681.18		0.05	0.05
17	Use TAI:	Yes				Winter	1200	0.30	5		198415.26		0.00	0.00
18											Total Damage:		0.35	0.35
19				Air%:	5	Spring	350	0.30	99		30.85	19.98	5.58	25.56
20	Thickness (in):	4.0	6.99	Asphalt%:	5.5	Summer	300	0.30	101		33.75	44.59	12.60	57.19
21	Name: s	phalt Concrete (Unmodified Asph		Density (pcf)	148	Fall	300	0.30	101		33.75	8.49	2.40	10.89
22	Use TAI:	Yes				Winter	1200	0.30	33		416.36	2.68	0.80	3.48
23											Total Damage:	75.74	21.38	97.12
24				Air%:		Spring	100	0.35		20.3	71.10		2.42	2.42
25	Thickness (in):	6	7.01	Asphalt%:		Summer	100	0.35		22.0	54.99		7.74	7.74
26	Name:	3-4% Asphalt Treated Base		Density:		Fall	100	0.35		22.0	54.99		1.47	1.47
27	Use TAI:					Winter	300	0.35		18.7	3343.62		0.10	0.10
28											Total Damage:		11.73	11.73
29				Air%:		Spring	35	0.40		7.1	72.78		2.37	2.37
30	Thickness (in):	24	13.01	Asphalt%:		Summer	40	0.40		7.8	81.57		5.21	5.21
31	Name:	Select A P200<6%		Density:		Fall	40	0.40		7.8	81.57		0.99	0.99
32	Use TAI:					Winter	90	0.40		6.1	2535.76		0.13	0.13
33						1					Total Damage:		8.70	8.70
34						Spring	5	0.45		0.8	68.12		2.53	2.53
35	Thickness (in):	0	37.01			Summer	5	0.45		0.8	72.53		5.86	5.86
36	Name:	Subgrade P200>30%				Fall	5	0.45		0.8	72.53		1.12	1.12
37						Winter	5	0.45	I	0.4	602.91		0.55	0.55
38											Total Damage:		10.06	10.06

39 C:\AKDOT&PF\Alaska Flexible Pavement Design\My FPD Projects\Overlay Design.xml

Screen Clip 4-25

4.8 Saving, Recalling, and Modifying Files

Alaska DOT&PF Flexible Pavement Design Software, Version 2.0 - Project: Overlay Design (Filename: Overlay Design

AKFPD software is designed to ensure no work is lost. The software uses a series of project specific spreadsheets compiled into an XML document used to save data. These spreadsheets are not available to the user except through AKFPD. Each time the user moves to a new screen or analyzes the data, the data are saved to the appropriate spreadsheet. When the user leaves the software, a warning appears requesting the user confirm the data have been saved.

At any time, a copy of the current file can be created and made current by clicking on *File* then *Copy To* on the ribbon at the top and entering a new name making sure the name is unique.

There are two ways of recalling an existing file. By clicking the *Open Existing Design* button on the landing page shown in Screen Clip 4-1, Screen Clip 4-26 will appear warning the user that modifications will be saved. Saved data will overwrite the existing data. The warning screen will be replaced with a list of available files (Screen Clip 4-27).

Information	×
Any modification made to this project will be saved.	automatically
	ОК



Select a xml File	Select a xml File X											
$\leftarrow \rightarrow \checkmark \uparrow$ his PC \rightarrow Local Disk (C:) > AKDOT > AKDOT Flexible Pavement Design	› My FPD Projects			~ Ō	Search My FPD Projec	ts	Q				
Organize 🔻 New folder								?				
> 🔤 Soil Stabilization	Name	Date modified	Туре	Size								
> 🔄 Steel Bridge	Example - Excess Fines	6/5/2019 1:53 PM	XML Document	1.726 KB								
Steves House	Example - LCCA	6/5/2019 1:53 PM	XML Document	2,031 KB								
STIC	Example - New Pavement	6/5/2019 1:53 PM	XML Document	1,800 KB								
Sticky Notes 8	Example - Overlay	6/5/2019 1:53 PM	XML Document	1,849 KB								
Sticky Notes 8 Images	Example 01	6/5/2019 3:48 PM	XML Document	1,723 KB								
TokCutoff Geotech Reports												
> Travel												
TRB 2016												
TRB 2017												
UAS Bridge Inspectioni												
Wallnamer												
Wicking Enbrics												
/ Wicking rabites												
🗸 💻 This PC												
> 🧊 3D Objects												
> 🔜 Desktop												
> 🚰 Documents												
> 🕂 Downloads												
> 🁌 Music												
> 📰 Pictures												
> 🚪 Videos												
> 🚔 Local Disk (C:)												
File name: Example 01					~	XML File		~				
the name wample of					· ·							
						Open	Cancel					

Screen Clip 4-27

Type in or select "Example01" and then click **Open**. The Project Info page will open. (Screen Clip 4-28)

Project Info				• 🗙
Project Information Project Name	Example 01	Designer	Billy Bob McC	
Project Number	AK-1220-RD(02)	Date	6/ 5/2019	
	Pavement Type	O Overlay		
Ca	Mechanistic	Excess Fines	LCCA	

Screen Clip 4-28

At this point, any changes to the data will overwrite the data in that file causing the loss of previously stored data.

If the user wishes to save the existing data, select *Open a Copy of Existing Design* from the opening screen (Clip 4-1). Available files will be displayed (Screen Clip 4-29).

→ ~ ↑	This PC > Local Disk (C:) > AKDOT > AK	DOT Flexible Pavement Design	> My FPD Projects		5 V	Search My FPD	Projects	,
ganize 🔻 New fo	older						() • II	
	Name	Date modified	Туре	Size				
 Quick access 	bac test 2	10/31/2019 11:15	XML Document	1.803 KB				
OneDrive	bgc test	10/31/2019 11:09	XML Document	1,781 KB				
	Example - Excess Fines v2	10/31/2019 11:27	XML Document	1,723 KB				
This PC	Example - Excess Fines	11/5/2019 6:48 PM	XML Document	1.726 KB				
3D Objects	Example - LCCA	11/5/2019 6:48 PM	XML Document	2,031 KB				
Desktop	Example - New Pavement	11/5/2019 6:48 PM	XML Document	1,800 KB				
Documents	Example - Overlay	11/5/2019 6:48 PM	XML Document	1,849 KB				
Downloads	Example 01	11/7/2019 2:08 PM	XML Document	1,725 KB				
h Music	Example 01a	11/7/2019 2:07 PM	XML Document	1,725 KB				
Dicturer	LCCA Example	7/24/2019 10:30 AM	XML Document	1,937 KB				
M Midaaa	LCCS Example	7/24/2019 10:31 AM	XML Document	1,937 KB				
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- C								
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Network								
						1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1		

Screen Clip 4-29

Select the desired file and click Open, in this case Example 01. The screen shown in Screen Clip 4-30 will appear.

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0.11	Name	Date modified	Туре	Size		
Quick access	bgc test 2	10/31/2019 11:15	XML Document	1,803 KB		
OneDrive	bgc test	10/31/2019 11:09	XML Document	1,781 KB		
This DC	Example - Excess Fines v2	10/31/2019 11:27	XML Document	1,723 KB		
Inis PC	Example - Excess Fines	11/5/2019 6:48 PM	XML Document	1,726 KB		
3D Objects	Example - LCCA	11/5/2019 6:48 PM	XML Document	2,031 KB		
Desktop	Example - New Pavement	11/5/2019 6:48 PM	XML Document	1,800 KB		
Documents	Example - Overlay	11/5/2019 6:48 PM	XML Document	1,849 KB		
Downloads	Example 01	11/7/2019 2:08 PM	XML Document	1,725 KB		
Music	Example 01a	11/7/2019 2:07 PM	XML Document	1,725 KB		
Pictures	LCCA Example	7/24/2019 10:30 AM	XML Document	1,937 KB		
Videor	LCCS Example	7/24/2019 10:31 AM	XML Document	1,937 KB		
Videos	Mechanistic Example	7/18/2019 8:03 AM	XML Document	1,799 KB		
Local Disk (C:)						
 Seagate Backup PI 	u					
Seagate Backup Plus	s					
Network						
						_
File name: Exa	mple 01.xml				 	_
Save as type: XML	L files (*.xml)					

Screen Clip 4-30

Note that this screen looks much like the previous screen except the button in the lower right has been changed from "Open" to "Save". Give the filename a unique name such as "Example 01a" indicating this is a variation of Example 01. If a unique name is not selected or the user forgets to change the name a message will appear as shown in Screen Clip 4-31.



Screen Clip 4-31

Select No to go back to the file list to revise the name. Select Yes to accept the name and the data in that file will

be replaced with the new data. From this point forward any changes to the file will overwrite existing data. If the user does not wish to make changes to the file either click *File*, then *Exit* and restart the program or click *File* then *Close All*.

4.9 Advanced Users

The AKFPD mechanistic module provides the advanced user with a summary of all stresses and strains in the pavement structure at the desired location. These points are defined as the top of unbound layers and at the bottom of bound layers. Consequently, the stresses and strains reported can be controlled by the definition of layers. The steps to produce the report are the same as for a mechanistic-empirical design with one exception. From the report shown in Screen Clip 4-17 click *Modules* followed by *Mechanistic Responses (WESLEA Output)*. Select the desired report as shown in Screen Clip 4-32. Note that only *New Pavement* option is available if there is no overlay.

A .csv spreadsheet with the same name as the current analysis will be created in the "C:\AKDOT&PF\Alaska Flexible Pavement Design\My FPD Projects" subdirectory. Note, this file may be opened directly into Excel at any time. The spreadsheet contains the stresses and strains at the specified locations as shown in Screen Clip 4-33. The results shown in Screen Clip 4-33 are the partial results in the interest of saving space. The user may wish to save the file.

A full discussion of the results is not provided here since it is assumed that anyone wishing to use these results has a well-founded understanding of soil mechanics as they apply to mechanistic pavement design.

Select M	echanistic Analysis Outpu	nt for View
	New Pavement	
	Existing Pavement	
	New Overlay	
	Close	

Screen Clip 4-32

AutoS	ave 💽	• •	9 ~ ~	~		Overla	y Design_Exis	sting.csv 👻			₽ Search	1										Billy Conne	ər 🌘 🗷	-	0 ×
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1	A	В	с	D	Е	F	G	н	1	J	к	L	м	N	0	Р	Q	R	s	т	U	v	w	x	Y 🔺
2	N	Aodulus (p	si)				Poisson's F	latio																	
3 Laye	r S	pring	Summer	Fall	Winter		Spring	Summer	Fall	Winter		Thickness (i	n)												
4	1	350000	300000	300000	1200000		0.3	0.3	0.3	0.3		4													
5	2	100000	100000	100000	300000		0.35	0.35	0.35	0.35		6													
6	3	35000	40000	40000	90000		0.4	0.4	0.4	0.4		24													
9	4	5000	5000	5000	5000		0.45	0.45	0.45	0.45		0													
9 1.03	Charact	eristics																							
10 Tire	Load (I	4500																							
11 Tire	Pressu	110																							
12 Load	# x	(in)	y (in)																						
13	1	0	0																						
14	2	13.5	0																						
15		TICATCU																							
15 LINE	AR ELAS	TIC MECHA	INISTIC RES	ULIS Eval 7	Laurar #	Street VV /	Chrone VV /a	Strate77 la	Street V7 In	Stense V7 (n	Carner VV (m	Strain VV (m	Etrain VV (m)	Strain 77 (m	Disply (mile	Disply (mile	Disal7 (mile	Chrone Dain 1	Chrone Dain 7	Chrone Dain 2	Drin 1	Strain Drin 2	Carolo Dein 2 /r	niorostrola	4
18	1	val_A	cval_1	2 00	Layer #	45 10576	5 52 27075	-44 3336	-3 95E-16	2 1/2121	9 90E-16	121 4626	151 4990	-211.075	-0.09191	1 00E-17	17 95066	-44 4428	45 20602	52 27072	-211 /8/	121 9721	151 4999	nicrostrain	"
19	1	6.75	0	3.99	1	-29.2252	20.45967	-15.0215	-1.23E-15	0	3.04E-15	-88.1619	96.38197	-35.4053	0.00101	3.98E-17	17.65259	-29.2252	-15.0215	20.45966	-88.162	-35.4052	96.38194		
20	1	0	0	4.01	2	-3.7692	-1.52723	-44.1135	-3.86E-16	3.148748	2.75E-16	122.0506	152.3172	-422.598	-0.08405	1.03E-17	17.94433	-44.3578	-3.52491	-1.52724	-425.895	125.3485	152.3171		
21	1	6.75	0	4.01	2	-14.2606	-0.54037	-15.0393	-1.23E-15	0	8.40E-16	-88.0774	97.14612	-98.5896	0	4.02E-17	17.6513	-15.0393	-14.2606	-0.54037	-98.5897	-88.0773	97.1461		
22	1	0	0	10.01	3	-0.78842	0.685112	-11.2202	-2.43E-16	1.981605	1.80E-16	97.87402	156.8155	-319.395	-0.55429	6.79E-17	16.35597	-11.5839	-0.42468	0.685109	-333.945	112.4239	156.8153		
23	1	6.75	0	10.01	3	-1.78957	0.707238	-10.8051	-3.43E-16	0	1.53E-16	64.27375	164.1459	-296.348	0	6.78E-17	16.73602	-10.8051	-1.78956	0.707236	-296.348	64.27393	164.1457		
24	1	0	0	34	4	4.071115	4.33162	-0.99019	-1.44E-17	0.117632	3.19E-17	78.12979	88.55	-124.322	-0.55735	6.83E-17	12.68007	-0.99292	4.07385	4.331619	-124.432	78.23917	88.54994		
25	1	6.75	0	34	4	4.367034	4.526627	-1.03228	-8.66E-18	0	9.77E-18	84.83704	91.22076	-131.136	0	3.77E-17	12.84596	-1.03228	4.367037	4.526626	-131.136	84.83714	91.22069		
26	2	0	0	3.99	1	35.99312	42.51326	-47.1505	-3.49E-16	2.853964	7.98E-16	124.6143	152.8682	-235.675	-0.04736	5.80E-18	17.52295	-47.2483	36.09101	42.51324	-236.099	125.0385	152.8681		
20	2	6.75	0	3.99	1	-30.518/	2 2 75045	-15.072	-1.23E-15	3 961073	2.725-15	125 1721	152 6666	-33.0801	0.04040	3.81E-17	17 51619	-30.5187	-15.072	2 75046	-100.622	-33.080	152 6664		
29	2	6 75	0	4.01	2	-15 8819	-1 55349	-15 0969	-1 23E-15	2.801073	8 77E-16	-100 542	92 89073	-89 9454	-0.04545	3.84F-17	17.11616	-15 8819	-15 0969	-1 55349	-100 542	-89 9453	92 89071		
30	2	0	0	10.01	3	-1.06191	0.546924	-12.2314	-2.56E-16	2.092664	1.97E-16	90.29696	146.6063	-300.635	-0.49	6.00E-17	15.88155	-12.6106	-0.68271	0.546921	-313.907	103.5691	146.6061		
31	2	6.75	0	10.01	3	-2.2801	0.563317	-11.6007	-3.81E-16	0	1.74E-16	53.371	152.8905	-272.849	0	6.32E-17	16.23034	-11.6007	-2.28009	0.563315	-272.849	53.37117	152.8904		
32	2	0	0	34	4	4.514913	4.805442	-0.95987	-1.38E-17	0.113095	3.56E-17	74.41709	84.5856	-117.2	-0.53139	6.51E-17	12.4688	-0.9622	4.517251	4.805441	-117.282	74.49891	84.58554		
33	2	6.75	0	34	4	4.847058	5.026187	-1.0009	-8.38E-18	0	1.10E-17	80.92358	87.19312	-123.755	0	3.60E-17	12.62941	-1.0009	4.847061	5.026186	-123.755	80.92366	87.19305		
34	3	0	0	3.99	1	35.99312	42.51326	-47.1509	-3.49E-16	2.853964	7.98E-16	124.6143	152.8682	-235.675	-0.04736	5.80E-18	17.52295	-47.2483	36.09101	42.51324	-236.099	125.0385	152.8681		
35	3	6.75	0	3.99	1	-30.5187	13.9648	-15.072	-1.23E-15	0	2.72E-15	-100.622	92.14001	-33.6861	0	3.81E-17	17.11733	-30.5187	-15.072	13.96479	-100.622	-33.686	92.13998		
27	5	6 75	0	4.01	2	-4.8/008	-2.75945	-46.9188	-3.50E-16	2.861073	2.58E-16	125.1/31	103.00053	-442.485	-0.04949	0.U6E-18	17.51618	-47.1126	-4.b/b28	-2.75946	-445.101	127.7894	153.6664		
38	3	6.75	0	4.01	2	-10.8819	0.546924	-12 2214	-1.23E-15	2 092664	0.77E-10 1 97E-16	90 29696	146 6062	-89.9454	-0.49	5.04E-17	15 88155	-12.6106	-15.0969	0.546921	-100.542	103 5691	146 6061		
39	3	6.75	0	10.01	3	-2.2801	0.563317	-11.6007	-3.81E-16	0	1.74E-16	53.371	152.8905	-272.849	-0.49	6.32E-17	16.23034	-11.6007	-2.28009	0.563315	-272.849	53.37117	152,8904		
40	3	0.75	ő	34	4	4.514913	4.805442	-0.95987	-1.38E-17	0.113095	3.56E-17	74.41709	84.5856	-117.2	-0.53139	6.51E-17	12.4688	-0.9622	4.517251	4.805441	-117.282	74.49891	84.58554		
41	3	6.75	0	34	4	4.847058	5.026187	-1.0009	-8.38E-18	0	1.10E-17	80.92358	87.19312	-123.755	0	3.60E-17	12.62941	-1.0009	4.847061	5.026186	-123.755	80.92366	87.19305		
42	4	0	0	3.99	1	52.03794	61.71968	-41.7361	-4.32E-16	3.530568	1.19E-15	38.36906	48.8576	-63.2195	-0.0295	3.61E-18	10.91365	-41.8688	52.17073	61.71965	-63.3633	38.51291	48.85757		
43	4	6.75	0	3.99	1	-29.0685	5 25.37384	-14.7564	-1.24E-15	0	3.33E-15	-26.8781	32.1011	-11.3734	0	1.33E-17	10.86031	-29.0685	-14.7564	25.37383	-26.8781	-11.3733	32.10109		
44	4	0	0	4.01	2	-3.28825	-0.93948	-41.5251	-4.33E-16	3.534303	2.88E-16	38.58116	49.15059	-133.485	-0.03035	3.72E-18	10.91168	-41.849	-2.96429	-0.93949	-134.942	40.03896	49.15053		
45	4	6.75	0	4.01	2	-13.2523	-0.09571	-14.7672	-1.24E-15	0	8.06E-16	-26.8343	32.37034	-33.6512	0	1.34E-17	10.85988	-14.7672	-13.2523	-0.09571	-33.6512	-26.8343	32.37033		
46	4	0	0	10.01	3	-0.23953	3 1.09119	-9.98306	-2.37E-16	1.935426	1.63E-16	36.85793	57.55806	-114.708	-0.2175	2.66E-17	10.39623	-10.3534	0.130843	1.091188	-120.469	42.6193	57.558		
47	4	6.75	0	10.01	3	-1.03857	1.126599	-9.7263	-3.11E-16	0.050662	1.33E-16	26.68129	60.36161	-108.461	0 37300	2.49E-17	10.54724	-9.7263	-1.03856	1.126597	-108.461	26.68136	60.36157		
40	4	6.75	0	34	4	5.028244	5.881403	-0.51428	-0.20E-18	0.050663	3.29E-17	38.51102	42.05868	-50.7998	-0.27208	3.33E-17	8.964262	-0.5147	5.029247	5.881402	-50.8063	38.51/5/	42.08865		
-0		0.75	0	34	4	3.330344	0.101125	-0.55112	-3.076-18	0	3.976-18	+1.22004	-3./3019	-39.4101	0	A.010-17	2.020191	-0.55112	3.330347	0.101123	-39.4101	+1.22008	43./3010		
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Screen Clip 4-33

^{4.} Mechanistic Design